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BRONCHITOL 14 DAY PACK CARTON AUSTRALIA

	Name	Position	Signature	Date
Author:	J. Makasiar	Senior QA Officer	7	13 Jan 23
Reviewed by:	J. Liberatore	QA Officer	Meberatore	16 Jan 23
Authorised by:	A. Dooley	QA Manager		27Jan23

1.0 MATERIAL IDENTIFICATION

1.1 <u>Standard Name</u> Bronchitol 14 Day Pack Carton Australia

1.2 <u>Alternate Name</u> Bronchitol 14 Day Pack Carton AU

1.3 <u>Description</u> MetsaBoard Pro FBB Bright 415μm ±3%

1.4 Packaging The packaging must be adequate to prevent contamination of

the cartons

1.5 <u>Dimensions</u> 210mm x 72mm x 113mm

2.0 ARTWORK

As per attached artwork.

2.1 Artwork Number CSP466/04

3.0 APPROVED SUPPLIER

CCL label

4.0 STORAGE CONDITIONS

Store in clean, dry place.

5.0 DIMENSIONS AND PRINT

Inspect the carton for the attributes listed on FM-139 Release of Packaging Materials – Cartons.

6.0 INSPECTION AND SAMPLING

Inspect and sample according to FM-139 Release of Packaging Materials – Cartons. Inspect as per SOP-173.

7.0 ACCEPTANCE LIMITS

Acceptance limits are listed on FM-139 Release of Packaging Materials – Cartons. Inspect as per SOP-173.

8.0 SHELF LIFE

Five years from the date cleared for delivery by manufacturer as per Certificate of Conformance.

9.0 SAMPLE – Not Applicable.

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10.0 DOCUMENT CHANGE HISTORY

Version	Date Effective	Section	Description and Rationale	
08	30Jan23	3.0	Update Supplier to CCL Label as per OPS-22-044.	
07	19-Dec-22	2.1, Artwork	Artwork version updates, as per OPS-21-019.	
06	18-Dec-20	1.3	Update to carton material name as per CR862.	
05	30Oct17	All	Updated document to latest template version as per SOP-021.	
		3.0	Updated approved suppliers name in accordance with CR#686.	
04	15Feb16	All	Updated document to current template as per SOP 021.	
		2.1	Artwork version updated to CSP466/03	
		Artwork	Storage condition changed from 25°C to 30°C as per CR#643.	
	24May13	All	Update document to current template version as per document control procedure SOP-021 and CR498.	
		2.1	Artwork number updated to "CSP466/02".	
03		Artwork	Remove "Manufactured By" from artwork as per CR463.	
			Change manufacturer address to "20 Rodborough road, Frenchs Forest NSW 2086 Australia" as per CR463.	
02	03Aug12	3.0	Changed to correct approved supplier name 'Colorpak Ltd'	
01	01May12	All	New document.	

END OF DOCUMENT

