* + 1. QC Officer/ Designee shall follow below sampling Plan.

|  |  |
| --- | --- |
| **Items**  | **Inspection Level** |
| Polyethylene Bags | Class S 4 |
| HDPE Containers | Class I |
| Product Label | Class S 4 |
| Tech Lock  | Class S2  |
| Corrugated Boxes | Class I |
| Fiber Drums  | Class I |

Sampling Size:

|  |  |
| --- | --- |
| Sample Size Code Letter | Sample Size |
| A | 2 |
| B | 3 |
| C | 5 |
| D | 8 |
| E | 13 |
| F | 20 |
| G | 32 |
| H | 50 |
| J | 80 |
| K | 125 |
| L | 200 |
| M | 315 |
| N | 500 |

|  |  |
| --- | --- |
|  Lot or Batch Size | Inspection Levels |
| S 2 | S 4 | I |
| 2 to 8 | A | A | A |
| 9 to 15 |
| 16 to 25 | B | B |
| 26 to 50 | B | C | C |
| 51 to 90 |
| 91 to 150 | D | D |
| 151 to 280 | C | E | E |
| 281 to 500 | F |
| 501 to 1,200 | F | G |
| 1,201 to 3,200 | D | G | H |
| 3,200 to 10,000 | J |
| 10,001 to 35,000 | H | K |
| 35,001 to 1,50,000 | E | J | L |
| 1,50,001 to 5,00,000 | M |

**Note:** Extracts from IS 2500 (Part 1): 2000, Sampling Inspection Procedures.