FM-359-05

Date Effective: 31-Mar-21

Page 1 of 2

# SPRAY DRIED MANNITOL BLEND RELEASE

Specification Num	ber:	SP-5040	1	Blend Lot Number:	M23-032
	-				-
Checklist					Initial and Date
			d comply with 1	equirements. (PIs, forms an	nd
associated records otl	her than	ı LBs)			Milheralche 291995
Room/Equipment	LB-13	33 Blending l	Room - B1,018		JUDETALOR LUKUJZ3
Logbook reviewed,	LB-13	34 Solution P	rep Room – B1.	017 - Logbook	Moberator 28/1492
entries and cleaning	LB-13	37 Spray Dry	er Cyclone Rooi	n – B1.011 – Logbook	Julyeratore 2 stag 23
comply with requirements.	LB-13	38 Spray Dry	er 1 Bag Filter F	Room – B1.014 Logbook	Substator 28thy2
roquiromonas.	LB-14	45 IBC Tag N	lo, 00410 for 35	0kg Logbook (spray drying)	) & leberalor 28 Ang 23
	LB-14	45 IBC Tag N	To. 00410 for 35	0kg Logbook (blending)	Illibertedor 28 May 2
Test results conform	to spec	ification			gleberetoro 28Rage
Raw materials release	ed and	within expiry	at time of consu	mption	pluberekn 28Mg 2
				Record details	Initial and Date
Incident reports appro (DR/NCPR/OOS/MTH/O	opriatel	y resolved			
(DŘ/NCPŘ/OOŠ/MTIŘ/C	CŘ/CAŘ/	'EMS'		MIN	N 29 A 12 23
OOL/EBM)  DOM of first sub-bat			^	3.7	1 22 1 - 12
			03 Aug	70	1/2 02 1 1 22
Expiry date of first su	ıb-batcı	1	03 Sep 09 Aug	23	1 23 Kin 20
DOM of Blend					
All spray dried mann	itol sub	-batches with	in expiry at time	of consumption	1 23 kg 23
Expiry of Blend			020	ct 23	1 23 Rug 23
No restrictions/condi				1	
<ul> <li>All tests required as pand comply</li> </ul>	oer SP-50	)4 performed		•	
No restrictions/condi-	tions aris	ing from	NO NO	Ny ichon's	
incident reports			4	91 (O)(O1 · 3	J2 29 My 23
No restrictions/conditions/					
restrictions/condition material	s on use	of starting			
Details of conditions	al relea	se/Comment	S		
Quantity on PI-118	(g)	59227	-79	Quantity entered in Nav	rision (g) 59 227-79
Batch meets requir	ements	for (tick box	)   Full releas	e Con	nditional release
QA released by (sign	genia depositivo de gajo			beralone 19Aug 23	
Production record	weet to accompany with	Senso de Caración			phiberalere 29/mg 23

Authorisation signature and date: FINORAL Reference: SOP-295

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TE-002-03

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### SPRAY DRIED MANNITOL BLEND RELEASE

Specification Number: SP-504- 09 Blend Lot Number: M23-032

	Sub-batch I	ist for manufactur	ed Spray Dried Ma	innitol Blend	
Sub-batch	Number of fractions produced	Date of Manufacture (DOM)	Incident reports	Acceptable fractions	Production record Reviewed (sign and date)
M23-029	4	3 Ang 23	NIA	4	J 100c/23
m23-030	4	4 hug 23	NIA	4	Jl 23 Mig 23
1123-031	2	7 Aug 23	N/A	2	12 23 Mg 23
		NIA	120ct 23		

Raw Mate	erial list for manufactu	red Spray Dried Mannit	ol Blend
Material Name	Lot Number	Batch Number	Sign and Date
Raw material mannitol, SP-001	14N22-053	E326P	Suberabre 23ha 23
Raw material mannitol, SP-001		NA	
Raw material mannitol, SP-001		- 7 2 oct 2	

Authorisation signature and date:	Ex. 19	Marzl	1
-----------------------------------	--------	-------	---

Reference: SOP-295

bparma)	(IS	PI-118-09	Date Effective: 13-Dec-21	Page 1 of 11
	SPRA	The second secon	INSTRUCTION NITOL BLEND	·
Issued By/Date	11	04 Aug 23	Lot Number: MA3	- 032 Standard

	Name	Position	Signature	Date
Author:	Pouria Nooshin	Packaging Leader	200	26/08/21
Checked By:	Rajendra Sambasivam	Production Operator	Pajander	26 NOV2)
Checked by (QA);	Aaron Dooley	QA Manager		26Nov21
Authorised by:	Stephen Duffy	Production Manager	Stort Dully	26/10/21

### 1 PRODUCT DESCRIPTION

1.1	Product Description	Spray Dried Mannitol Blend	
	Specification Number (Include version number)	SP-504- <u>09</u>	: :
	Strength	N/A	
	Batch Size:	60,000	**************************************
	Blend expiry date (60 days from date of manufacture of oldest sub-batch)	02,0CT23.	
		AUGZS	142 + 1 12 + 1 24

- > ENSURE SAFETY PRECAUTIONS ARE TAKEN AT ALL TIMES.
- > FOLLOW THE STEPS IN ORDER AS SET OUT IN THE PI.
- > REPORT ANY INCIDENTS TO THE SUPERVISOR IMMEDIATELY.

pharmaxis	PI-118-09	Date Effective: 13-Dec-21	Page 2 of 11
	PROCESSING	GINSTRUCTION:	
SPRA	Y DRIED MAN	INITOL BLEND (SI	P-504)
Issued By/Date	04Augà3	Lot Number: M23-	032

### **BILL OF MATERIALS**

Prior to processing, the **Production Supervisor** must specify below the lot numbers, fractions & quantities of Spray Dried Mannitol to be included in the blend.

The Production Supervisor must then calculate the total assigned quantity & verify that the total is within the Blender Weight Limits specified.

Material Name	Specification Number	Quantity per unit/ Batch	Lot Number	Fraction Number (s)	Quantity (g)	Expiry date
Spray Dried Mannitol	SP-503	56 kg- 60kg	V22-82W	A CONTRACTOR OF THE CONTRACTOR	24521.09	035eP23
Batch			080 · 87W	engleren en e	24 49 419	C458723
			N23-631		11 580.59	\$2425 90
			•			
			\$	O. S.		-
				M		
				TOTAL (g):	SGF C SGE 60kg	Weight Limit: 56 kg-60kg
COMPLETE	COMPLETED BYDATE:		C744(2)			

pharmaxis	PI-118-09	Date Effective: 13-Dec-21	Page 3 of 11
SPR	· · · · · ·	G INSTRUCTION: NNITOL BLEND (S	P-504)
Issued By/Date	04Auy23	Lot Number: Mag-C	

### 3 ROOM & PRINCIPAL EQUIPMENT

3.1	Room & Principal Equipment (20RR):
	Blending Room (B1.018)
	Frewitt Coniwitt-150 Conical Mill (Tag: 00405)
	<ul> <li>Mueller CONT350-CI000-K-08357 350 Kg IBC (Tag: 00410)</li> </ul>
	Müller Blender Column Lifter (Tag 00412)
	Calibrated Balances
3.2	Login to the Blending Room (B1.018) - Logbook (LB-133).
	COMPLETED BY/DATE: S209 fu 623

### 4 CLEANING CHECKS

4.1	Is this the first lot to be manufactured after a major clean? ☑YES □NO
	If Yes, Check
	If more than 5 days have elapsed since the equipment was last sanitised, then:
	Re-sanitise all product contact surfaces with 70%IPA.
	• Record re-sanitisation on each Equipment Cleaning Tag (FM-231) for the IBC, Mill, Column Lifter & Parts and also in the Blending Logbook (LB-133).
	Ensure all surfaces are dry.
	<ul> <li>Attach each Cleaning Tag (FM-231) &amp; Major Cleaning Records (FM-288, FM-296 &amp; FM-286) for the IBC, Mill &amp; Column Lifter to the processing instructions.</li> </ul>
	If No, this section is not applicable.
	Sign below when it is confirmed that the equipment is within the sanitisation expiry time.
	COMPLETED BY/DATE: SQ 09 FK 623

### 5 ROOM CONDITIONS

	•								
5.1	Check EMS for alarms (as detailed in SOP-244 – from local connection in B1.034).								
	If no alarms are present on the EMS regarding the pressure differential, temperature and relative humidity in Room B1.018, then it is accepted that all values are within their acceptable ranges for production to occur.								
	If an alarm is present do not proceed with the batch until the conditions are restored to within acceptable limits (no alarms) or a Deviation report (FM-016) has been raised and approved.								
	COMPLETED BY/DATE SOLOGER 123								
5.2	Confirm that the Nitrogen supply is turned on.								
AND THE PROPERTY OF THE PROPER	COMPLETED BY/DATE: SQLAREN 623								

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### PROCESSING INSTRUCTION: SPRAY DRIED MANNITOL BLEND (SP-504)

Issued	By/Date

04Aug 23

Ensure the room is clear of all unnecessary material - refer to SOP-142. Room clearance is performed as per FM-391 by the second trained person (not involved in completing the above

Lot Number: M&3-032

### ROOM CLEARANCES

	COMPLETED BY/DATE: 50-09 FM & 23
	ROOM CLEARANCE CHECKED BY/DATE: 1 2 3 2 3
7 <b>B</b> L	ENDING PROCEDURE
7.1	Complete Blender set-up as per SOP-262. Ensure all safety precautions are adhered to.
	COMPLETED BY/DATE: SG-OG 64 G 23
7.2	Install the vibrational hammer on the IBC.  Confirm that the vibrator is operational – if not, alert the Production Supervisor and do not proceed with batch until fixed.
	COMPLETED BY/DATE: S2-09 fn 623
7.3	Set up the Frewitt Coniwitt-150 Conical Mill (Tag 00405) according to SOP-257.
	Set the Mill speed to 500 rpm and use a 3 mm screen (Serial No. 432501 only).
	Ensure the Mill is set up correctly by testing it first. Ensure that the screen and rotor are not in
	contact with each other.
	COMPLETED BY/DATE: 5209 Ph 6 23
	COMPLETED BY/DATE: 53-08 ph 6 23  CHECKED BY/DATE:
7.4	Record the balance to be used for weighing step:
	Balance Used (Tag):
	<ul> <li>Weigh each assigned fraction of Spray Dried Mannitol and record the gross weight.</li> <li>Empty the contents of each bag into the IBC.</li> <li>Weigh the empty bag and record the tare weight.</li> <li>Calculate the net weight of each fraction added to the IBC.</li> <li>Calculate the total net weight of Spray Dried Mannitol fractions added to the IBC.</li> <li>Verify that the total is within the limits specified.</li> <li>Complete FM-006 Inventory form for each Spray Dried Mannitol lot used.</li> <li>All weights &amp; calculations are to be checked by a 2<sup>nd</sup> Operator.</li> </ul>

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### PROCESSING INSTRUCTION: SPRAY DRIED MANNITOL BLEND (SP-504)

Issued By/Date

N

04 Aug 23

Lot Number:

M23-032

Lot Number	Fraction Number	Gross Weight (g)	Tare Weight (g)	Net Weight (g)	Completed by/Date	Checked by/ Date
M23-029		6315.4 g	129.7 g	61857 g	500911623	109 Aug 23
M23-029	2	6500.0 g	123.5 g	6376.5 g	S207P1623	Dog Aug 23
m23-029	- 3	6536.0 g	127 · 3 g	6408.7 g	SROMPKG 23	209 Aug 23
M23-029	4	5624.0 g	127.9 g	5496 · 1 g	50-0-184623	209Aug 23
M23~330		6380.9 g	128.9 g	6252.0 g	SLOGOLG 23	209Aug 23
M23-030	2	64040 g		6279.6 g	520924623	DogAvyra
M23-030	3	6664.0 <sup>8</sup>	132.6 g	6531.4 g	500984623	Portugues
M23-030	Long	5502.0 g	i28:7 g	5373.3 <sup>8</sup>	520 gaud 23	Dog Aug 23
m23-031		6380.8 g	124.6 g	6251.2 g	50-69pma23	Contry 23
M23-031	2	5225-7 <sup>g</sup>	132.7 g	5093.0 g	Sacrenh23	DogAug 23
		g	g	g	:	,
		g	g	g		
		g	g	g		
		g	g	g		
		g	g	g		
		g	g	E	N/	
		g	g	g	ST GARLEY	
		g	g	g		3
		g	g	g		
Total Po	wder added	to IBC (56kg-	60kg)(a):	60247.5 82247.5g	SZOPIKEZZ	DogAug 23

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### PROCESSING INSTRUCTION: SPRAY DRIED MANNITOL BLEND (SP-504)

Issued I	By/Date / U4/TMg Lot Number: / NJ UJK
7.5	Login to the control panel. Perform the following steps as per SOP-262.
	Set the blender speed to 15 rpm. Set the blending time to 10 minutes. Enter the Lot Number of the batch to be blended in the following format MYY-XXX. The checker shall ensure the correct data as recorded below is manually entered on the Blender HMI.
	Blend Speed Entered:rpm
	Blend Time Entered: minutes
	Lot Number:
	COMPLETED BY/DATE: SQUIPHUN23
	CHECKED BY/DATE:
7.6	Blend the batch as per SOP-262.
	If any stoppages are required record the details in the minor incident form.
	Stoppages: (N/A if not required)
	Refer to Deviation: (N/A if not required)
	COMPLETED BY/DATE: 5209 ph a 23
7.7	Remove the blender printout. Check that Blend Speed, Blend Time and Lot Number are the same as the Blender HMI. Attach printout to PI. Initiate a Minor Incident Report if there is a difference observed.
	COMPLETED BY/DATE:SG-Q-Q-HG-2-3
8 <b>M</b> II	LLING PROCEDURE
8.1	Place a tared sterile Size 2 plastic bag (with WIP label attached outlining details of batch and tare weight) underneath outlet funnel and start the Mill.
	Feed the Spray Dried Mannitol Blend gradually as detailed in SOP- 257 into the Mill hopper (to ensure no grinding of the powder occurs).
	In order to ensure each bag is closed properly, try to limit each bag maximum quantity to approximately 7,500g. Seal each bag after filling. Change the bag intermittently throughout the process and label bags as 1, 2, 3
	COMPLETED BY/DATE: SRORFR 6.23
	COMPLETED BY/DATE: SRORFILG 23  CHECKED BY/DATE: CG Ang 23

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### PROCESSING INSTRUCTION: SPRAY DRIED MANNITOL BLEND (SP-504)

					63		Y/10				
	I	S	s	u	e	d	B	V	D	a	te

Q4Aay23

Lot Number:

W53-035

8.2 Weigh minimum 50g sample from each bag for QC sampling.

Use a clean spatula to sample from different locations in each bag. Immediately reseal each bag after sampling.

Place the samples in tared, labelled sterile plastic containers & close. Care must be taken when placing the lid onto the sample container. Do not use force. Ensure lid sits evenly.

Calculate the total. All weights, calculations & sample labels must be checked by a 2<sup>nd</sup> Operator.

Balance Used (Tag): \_\_\_\_\_\_\_\_

Bag Number	Sample	Gross Weight		Gross Weight Tare Weight		Net Weigh	t
Bag 1	QC:	96.0	g	43.8	g	52.2-	g
Bag 2	QC:	951	g	43.9	g	51.2	g
Bag 3	QC:	96.3	g	43.8	g	52-5	g
Bag 4	QC:	95.8	g	43.8	g	520	g
Bag 5	QC:	95.4	g	43.4	g	51.5	g
Bag 6	QC:	98.7	g	43.9	g	54.8	g
Bag 7	QC:	96.4	g	43.9	g	52.5	g
Bag 8	QC:	95.8	g	43.8	g	52.0	g
Bag 9	QC:		g_	Nla	g		g
Bag 10	QC:		g	TROPPE C	₹ <b>7</b> g		g
	(b):	418.7	g				

COMPLETED BY/DATE:	50	-09	PHO	123		
-		-2	12	4	- Ci	

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### PROCESSING INSTRUCTION: **SPRAY DRIED MANNITOL BLEND (SP-504)**

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04 Aug 23

Lot Number:

M23-032

- Weigh each Spray Dried Mannitol Blend bag & calculate the total. Complete the WIP labels:
  - Record the weight on the WIP label.
  - Record the expiry date (from section 1 on page 1) on the WIP label

All weights, calculations & bag labels must be checked by a 2<sup>nd</sup> Operator.

Spray Dried Mannitol Blend	Gross Weigh	t	Tare Weight		Net Weight	
Bag 1	6788.0	g	mil 1. 2	g	66768	g
Bag 2	7547.0	g	1108	g	7436-2	g
Bag 3	7620.0	g	110.9	g	7509,1	g
Bag 4	7687.0	g	110.8	g	75762	g
Bag 5	7674.0	g	111.2.	g	75628	g
Bag 6	7654.0	g	110.6	g	7543.4	g
Bag 7	7602.0	g	110.7	g	7491.3	g
Bag 8	7543.0	g	Copyedition of Copyed	g	7431.9	g
Bag 9		<u> </u>	14/2	g		g
Bag 10		g	N/R STOMPHY 23	g		g
	59227.7	g				

	COMPLETED BY/DATE: SROGPHA23
	CHECKED BY/DATE:
8.4	Place each bag in a second sterile plastic bag & seal the second bag.
	COMPLETED BY/DATE:SQQQqua23
8.5	Initiate FM-006 (Inventory Intermediate/WIP) for the Spray Dried Mannitol Blend.
	COMPLETED BY/DATE:SROGFN 623
8.6	Calculate the Lot expiry date below;  The expiry date for Blend (SP-504) is 60days from the date of Spray-Drying of the oldest sub batch included in the blend.
	Lot Expiry Date: 0206723
	COMPLETED BY/DATE: SOLOG Ph a 23
	CHECKED BY/DATE:

<b>pharmaxis</b>	PI-118-09	Date Effective: 13-Dec-21	Page 9 of 11	
	PROCESSING	INSTRUCTION:		
SPRA	AY DRIED MAN	NITOL BLEND (S	P-504)	
Issued By/Date	04Aug23	Lot Number: M23-C	33	

### 9 YIELD

9.1	Calculate the yield. The calculation must be checked by a 2 <sup>nd</sup> Operator.					
	Total Blend Output(d):	596464	g	= (b) + (c), refer 8.2 & 8.3		
	Total Powder added to IBC:	62247.5	g	= (a), refer 7.4 502 09 pul	<b>†</b> 3	
	Yield:	99	%	$= [(d) / (a)] \times 100$		
	Yield Limits:	97 – 101 %				
•	Yield within limits (circle):	(Y) / N				
	COMPLETED BY/DATE:	5009 pn a23		· · · · · · · · · · · · · · · · · · ·		
9.2	Photocopy the printout from the b	lender, sign the copy &	attacl	h to the PI.		
	COMPLETED BY/DATE:	Sa capuars		· .		

### 10 LABELLING AND STORAGE

Г	10.1	Store the labelled bags in the	WIP storage area in the clean room (B	1.021). Ensure all bags
		from the same batch are store	on the same rack. be checked by the 2nd trained person	for the accuracy of the
		1	SZOPAG23	
		COMPLETED BY/DATE:	5009 SQ09 PHG 23	
		CHECKED BY/DATE:	Mange of Aug 23	

### 11 CONSUMPTION & OUTPUT

Material	Specification Number	Lot Number	Total quantity used per lot (Kg)
Spray Dried Mannitol Individual Batch	SP-503	M23-029	24.521 kg
Spray Dried Mannitol Individual Batch	SP-503	M23-030	24.494 kg
Spray Dried Mannitol Individual Batch	SP-503	M23-031	11-380kg
OUTPUT	SP-504	M23-032	59227.79

Page 10 of 11	CESSING INSTRUCTION:	IED MANNITOL BLEND (SP-504)	
Date Effective: 13-Dec-21	<b>PROCESSING</b>	SPRAY DRIED MAN	Lot Number:
PI-118-09		SP	Of Angas
pharmaxis			Issued By/Date

# 12 MINOR INCIDENT REPORT

Record any observation made during the batch manufacture - refer to SOP-142 for minor incident definition, identification and subsequent action.

Alert the Production Supervisor immediately. Action!

Ä							
Supervisor	Approval— Sign/Date						
Sup	Api Sign						
1	_ #		eni. Grandian.				
npac	fication 1 repor		Divini divin Dalamaya Amarika				
lity In	ef justíl eviation	12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					
Qua	ide bri ence d	r s				OM/OPERIA-ANAMONIA PARA	
Product Quality Impact -	If N - provide brief justification If Y - reference deviation report.					arranda in properties de la constanta de la co	
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Supervisor Evaluation - root	cause, product impact, immediate action	, Aust an Elloubly (Sur	rome odb u Vođenska d	digita das di Morri Bolok	and states		
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Date/Time   Operator   Incident/Observation - brief						Projet MAN I Studit Notice to constitute	
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PI-118-09

**Date Effective:** 13-Dec-21

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### PROCESSING INSTRUCTION: **SPRAY DRIED MANNITOL BLEND (SP-504)**

I	SS	u	ed	Bv	/Da	1t	e

04Augi3Lot Number:

M23-032

13	NAVISION	X	TREN	DIN	Gυ	PDA	LE

13.1	Perform Navision Production Journal transactions as per SOP-165 and enter Trending as per SOP-241.
	COMPLETED BY/DATE: SRIG PU G 23

### 14 BATCH REVIEW

14.1	Verify Navision Production Journal transactions as per SOP-165.
	COMPLETED BY/DATE: LT 16 ALIC 2 3
14.2	Ensure production journal is posted & trending is completed accurately.
	COMPLETED BY/DATE: SRITAHA23
14.3	Record any Associated Deviation, CR or CAR – to be completed by Production staff
	Reports N/A
	COMPLETED BY/DATE: LT 16/44/6/13
14.4	The Process Instructions & the associated documents have been reviewed as detailed in SOP-291.
	COMPLETED BY/DATE: LT 16 Aug 2 3

### 15 APPROVAL BY PRODUCTION MANAGER/PRODUCTION SUPERVISOR

These Processing Instructions & associated	I documents have been reviewed & the lot produced in
compliance with GMP.	
Print Name: L. Thursing at	Sign/Date: 16AUG23

### 16 ASSOCIATED DOCUMENTS AND QA REVIEW

Associated Document	Document Number	Initial/Date
EMS OOL		
CAR Number(s)		The state of the s
DR Number(s)	AW.	Je 29 May 23
NCPR Number(s)		J
CR Number(s)		
OOS Number(s)		

FM-286-04

Date Effective: 16-Jan-19

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### MAJOR CLEAN RECORD FOR 350Kg IBC Tag 00410

IBC Tag no.	004/0	)	
IBC Cleaned after Lot no:	M23-e3/	70% IPA Lot Number	IPA-0493
Completed By / Date:	/mo7 Ang	2-3	

### **EQUIPMENT AND MACHINE PARTS**

1. Surfaces – Exterior and Interior

Clean IBC lid according to SOP-191, Minor Equipment Cleaning and Sanitising Procedure.

Connect and open the butterfly discharge valve on the IBC to the drainage point in Equipment Wash Bay Room (B1.028).

Sanitise the IBC Lid with spray ball assembly by spraying all internal/external surfaces with 70% IPA. Inspect spray ball and hose – report any non-conformances to Production Supervisor.

Connect the WFI to the spray ball assembly and clean internal surfaces of IBC as detailed in SOP-256. Allow the WFI to flow through the spray ball assembly for a period of at least 3 minutes.

Wipe the external surfaces of the IBC using a sterile wipe soaked in WFI.

External and internal surfaces are to be sprayed with 70% IPA as practically possible.

Confirm by visual inspection that the external surfaces of the IBC are clean and dry.

Completed By/ Date:

( 10 0 Ang 23

	EQUIPMENT INSPECTION AND APPROVAL				
	Inspect/check the following:				
	The equipment is visually clean, dry and fit for use.	Equipment parts are visually clean and dry.			
2	Thoroughly check equipment for visual signs of any foreign particles (i.e. dust, rust on any part etc) or any visible equipment or gasket damage.	External surfaces of the equipment are clean and dry			
2.	Area surrounding the equipment is clean, dry and free of rubbish.	The cleaning tag is attached to the equipment.			
	Sign below- only if the checker is fully satisfied that the equipment is clean and fit for use. Report any non-conformities immediately to the Production Supervisor.				
	Completed By/ Date: SQUTFUG23				

Authorisation signature and date:

OBJ

14 Jan 19

Reference; SOP-256

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TE-002-03

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FM-288-05

Date Effective: 31-Aug-18

Page 1 of 1

25 JUL 23.

FREWITT CONIWITT-150 CONICAL MILL (TAG 00405) CLEANING FORM

Mill Cleaned after Batch: Lot Number of 70%

EMP 502 IPA - (IPA-XXXX): IPA - 0492

Completed By / Date: 502 25 Jul 2 3

### **EQUIPMENT AND MACHINE PARTS** Mill Surfaces - External and Internal Cover the electrical plug/cable with a plastic bag (fasten with a cable tie). Avoid direct contact with WFI/IPA. In Wash Bay B1.028, spray WFI into the inlet funnel and up the outlet funnel until all visible mannitol is removed from within the assembled mill housing. Spray the mill's protective casing/enclosure and trolley with WFI until all visible mannitol is removed. Dismantle the Frewitt ConiWitt-150 conical mill as described in SOP-257. Thoroughly spray all minor parts (removed from main body of machine) with WFI until the parts are visually clean. Rinse surfaces again thoroughly with WFI. Spray machine and all parts with 70% IPA and wipe down. Wipe the external surfaces of the mill using a sterile wipe soaked in WFI. Spray and wipe all external surfaces with 70% IPA. Confirm by visual inspection that the machine and all parts are clean. Thoroughly check surfaces of all parts for water marks or any residue. Note: Issue individual FM-231 for the Mill and its detachable parts as per SOP-257, Completed By: Date:

EQUIPMENT INSPE	CTION AND APPROVAL
Inspect/check the following:	
The equipment is visually clean, dry and fit for use.	Equipment parts are visually clean and dry. Ensure that no water marks or any residue on all surfaces.
Thoroughly check equipment for visual signs of any foreign particles (i.e. dust, rust on any part etc) or any visible equipment or gasket damage.	External surfaces of the equipment are clean and dry
Area surrounding the equipment is clean, dry and free of rubbish	Individual cleaning tag(s) attached to the Mill and its detachable parts.
Sign below if the checker is fully satisfied that any non-conformities to the Production Mana	the equipment is clean and fit for use. Report
Completed By:	Date: 26 74123

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Authorisation signature and date:	Obv 3.1	hi 018	Reference: SOP-257
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pharmaxis	FM-296-04	Date Effective: 26-Apr-19	Page 1 of 1			
MÜLLER BLENDER COLUMN LIFTER (TAG: 00412) CLEANING FORM						

Column Lifter Cleaned After Batch:	Previous Lot Number:	Record Lot Number of 70% IPA used (IPA-NNNN) where N is a stumber	70% IPA Lot Number:  JPA - 0492
Completed By / Date:	50-25 JAL 23		

### **EQUIPMENT AND MACHINE PARTS** Surfaces Spray and wipe all external surfaces of the Müller Column Lifter with 70% IPA using the mobile elevating work platform where necessary. Spray and wipe all surfaces of the safety access doors and panels with 70% IPA. Spray and wipe both the operator panels with 70% IPA. Confirm by visual inspection that the external surfaces of the Column Lifter, Safety Doors/ Panels and operator panels are clean and dry. Completed By/ Date:

	EQUIPMENT INSPEC	TION AND APPROVAL			
Inspect/check the following:					
	The equipment is visually clean, dry and fit for use.	Equipment parts are visually clean and dry.			
	Thoroughly check equipment for visual signs of any foreign particles (i.e. dust, rust on any part etc) or any visible equipment or gasket damage.	External surfaces of the equipment are clean and dry			
	Area surrounding the equipment is clean, dry and free of rubbish	The cleaning tag is attached to the equipment.			
	Sign below- only if the checker is fully satisfied that the equipment is clean and fit for use. Report any non-conformities to the Production Manager/Supervisor				
	Completed By/ Date: 25 Jac	23			

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FM-296-04

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Page 1 of 1

### MÜLLER BLENDER COLUMN LIFTER (TAG: 00412) CLEANING FORM

Column Lifter Cleaned	Previous Lot Number:	Record Lot Number of 70% IPA used	70% IPA Lot Number:
After Batch:	EXP 502	(IPA-NNNN) where N is a mumber	IPA-0493
Completed By / Date:	5008 PHG23		

### **EQUIPMENT AND MACHINE PARTS** Spray and wipe all external surfaces of the Müller Column Lifter with 70% IPA using the mobile elevating work platform where necessary.

Spray and wipe all surfaces of the safety access doors and panels with 70% IPA. Spray and wipe both the operator panels with 70% IPA.

Confirm by visual inspection that the external surfaces of the Column Lifter, Safety Doors/ Panels and operator panels are clean and dry.

Completed By/ Date:

50-08PHA23

EQUIPMENT INSPECTION AND APPROVAL		
Inspect/check the following:		
The equipment is visually clean, dry and fit for use.	Equipment parts are visually clean and dry.	
Thoroughly check equipment for visual signs of any foreign particles (i.e. dust, rust on any part etc) or any visible equipment or gasket damage.	External surfaces of the equipment are clean and	
Area surrounding the equipment is clean, dry and free of rubbish	The cleaning tag is attached to the equipment.	
Sign below- only if the checker is fully satisfic Report any non-conformities to the Production	ed that the equipment is clean and fit for use. on Manager/Supervisor	

Authorisation signature and date:

Reference: SOP-262

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pharmoxis	FM-391-04	Date Effective: 16-Jun-22	Page 1 of 1	
	ROOM CLEARAI	ROOM CLEARANCE CHECKLIST		
Lot Number: MA3 - O3A		Issued By/Date: 04.	OfAugas	
	ROOM CLEARANCE CHECKS	CKS	✓ each step once complete	nplete
Correct area, is in use (as specified in the process instructions).	he process instructions).			
The outer door of the room is status labelled	belled.			
All the documentation, products and m	aterials from the previous production o	All the documentation, products and materials from the previous production operation have been removed from the room.	om.	
Ensure the following:		Marketon and the second	11111	
Equipment is appropriate to use	Equipment is appropriate to use - cleaning completed as required. Yes⊡	No 🗆		
• Equipment is clean & dry (visible inspection only).	ole inspection only). Yest	No 🗆	<u></u>	
<ul> <li>Sanitisation is within the time frame as specified in the</li> </ul>	rame as specified in the PI. Yes⊏	Ü N∕A□		
Cleaning tags are attached to the PI and ensure that the major	i ensure that the major clean has been	clean has been approved (if applicable).		
All the steps up to the room clearance s	All the steps up to the room clearance section are completed in the corresponding PI.	ting PI.		
All the logbooks involved are checked	for completeness (e.g., Login, batch de	All the logbooks involved are checked for completeness (e.g., Login, batch details, minor clean/daily clean performed).	Ċ	
The Balances involved are calibrated and the daily check(s) performed.	nd the daily check(s) performed.			
No alarms on EMS system (ensure alarm and strobe lighting not initiated)	m and strobe lighting not initiated).			
Only the Bill of Materials listed in the	Only the Bill of Materials listed in the PI are present in the room and are within expiry date.	in expiry date.		
Ensure that the details recorded in PI for the bill of materials a	or the bill of materials are accurate.			
Comments: Roan 81.018	J. C. G. J. Lange of 2. 3		TOTO TOTO TOTO TOTO TOTO TOTO TOTO TOT	
If any of the checks above does not comply, do not proceed with Room Clearance.  ROOM CLEARANCE COMPLETED BY/DATE:	mply, do not proceed with Room Clean BYDATE:	rance.		
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Sign & Date in the PI & in the correspond	Sign & Date in the PI & in the corresponding lospook upon successful completion of the Room Clearance.	etion of the Room Clearance.		

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Completed By:

FM-288-05

Date Effective: 31-Aug-18

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Page 1 of 1

OFPUL 23

### FREWITT CONIWITT-150 CONICAL MILL (TAG 00405) CLEANING FORM

Mill Cleaned after Batch:

E Y P 502

Completed By / Date:

Lot Number of 70%

IPA - (IPA-XXXX):

JPP - 0493

### **EQUIPMENT AND MACHINE PARTS** Mill Surfaces - External and Internal Cover the electrical plug/cable with a plastic bag (fasten with a cable tie). Avoid direct contact with WFI/IPA. In Wash Bay B1.028, spray WFI into the inlet funnel and up the outlet funnel until all visible mannitol is removed from within the assembled mill housing. Spray the mill's protective casing/enclosure and trolley with WFI until all visible mannitol is removed. Dismantle the Frewitt ConiWitt-150 conical mill as described in SOP-257. Thoroughly spray all minor parts (removed from main body of machine) with WFI until the parts are visually clean. Rinse surfaces again thoroughly with WFI. Spray machine and all parts with 70% IPA and wipe down. Wipe the external surfaces of the mill using a sterile wipe soaked in WFI. Spray and wipe all external surfaces with 70% IPA. Confirm by visual inspection that the machine and all parts are clean. Thoroughly check surfaces of all parts for water marks or any residue. Note: Issue individual FM-231 for the Mill and its detachable parts as per SOP-257.

2.	EQUIPMENT INSPECTION AND APPROVAL				
	Inspect/check the following:				
	The equipment is visually clean, dry and fit for use.	Equipment parts are visually clean and dry. Ensure that no water marks or any residue on all surfaces.			
	Thoroughly check equipment for visual signs of any foreign particles (i.e. dust, rust on any part etc) or any visible equipment or gasket damage.	External surfaces of the equipment are clean and dry			
	Area surrounding the equipment is clean, dry and free of rubbish	Individual cleaning tag(s) attached to the Mill and its detachable parts.			
	Sign below if the checker is fully satisfied that any non-conformities to the Production Manag	the equipment is clean and fit for use Report			
	Completed By:	Date: 08 Ang 23			

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pharmaxis	FM-231-04	Date Effective: 25-Jul-18	Page 1 of 1		
CLEANING TAG/EOUIPMENT STATUS					

# **EQUIPMENT**

<b>Equipment Name</b>	COLUMN LIFTER
<b>Equipment Tag Number</b>	00412

# **Cleaning Status:**

Type of clean	Completed By	Date
Minor Clean		
Minor Clean Awaiting Major Clean		Strange 3
Major Clean	SOL	08PNG23
Major Clean Approved		e 8 Aug 23
Resanitisation? (Include sign and date)		N/R Saga
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pharmaxis	FM-231-04	Date Effective: 25-Jul-18	Page 1 of 1	
CLEANING TAG/EQUIPMENT STATUS				

# **EQUIPMENT**

<b>Equipment Name</b>	COLUMN LIFTER
<b>Equipment Tag Number</b>	00412

# **Cleaning Status:**

Type of clean	Completed By	Date
Minor Clean		
Minor Clean Awaiting Major Clean		Sa 25 Ja 12 3
Major Clean	Sa-	25Jul 23
Major Clean Approved	6	25 746 23
Resanitisation? (Include sign and date)	5a-	077 07 PHG23 5& 07 PHG23

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pharmaxis	FM-231-04	Date Effective: 25-Jul-18	Page 1 of 1		
CLEANING TAG/EQUIPMENT STATUS					

# **EQUIPMENT**

<b>Equipment Name</b>	CONJERL MILL
<b>Equipment Tag Number</b>	00405

# **Cleaning Status:**

Type of clean	Completed By	Date
Minor Clean		
Minor Clean Awaiting Major Clean		P/2 522534123
Major Clean	SIL	25 JH L 23
Major Clean Approved		26 721223
Resanitisation?		
(Include sign and date)	SP-	0704623

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pharmaxis	FM-231-04	Date Effective: 25-Jul-18	Page 1 of 1		
CLEANING TAG/EQUIPMENT STATUS					

# **EQUIPMENT**

<b>Equipment Name</b>	
	CONJUPL MILL
<b>Equipment Tag Number</b>	
-	00405

# **Cleaning Status:**

Type of clean	Completed By	Date
Minor Clean		
Minor Clean Awaiting Major Clean		S.2. 03 P4 G23
Major Clean	Sa-	08 84623
Major Clean Approved		08/47923
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pharmaxis	FM-231-04	Date Effective: 25-Jul-18	Page 1 of 1		
CLEANING TAG/EQUIPMENT STATUS					

# **EQUIPMENT**

<b>Equipment Name</b>	MULLER BLENDER FREWITT COMERL MILL PARTS
<b>Equipment Tag Number</b>	00412/00405

# **Cleaning Status:**

Type of clean	<b>Completed By</b>	Date
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Major Clean	S. Carre	26JHL23
Major Clean Approved		26 Jul 23
Resanitisation? (Include sign and date)	50	07pu G23

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CLEANING TAG/EQUIPMENT STATUS					

# **EQUIPMENT**

<b>Equipment Name</b>	MULLER BLENDER/FREWITT CONJCOL PORTS
<b>Equipment Tag Number</b>	00412/00405

# **Cleaning Status:**

Type of clean	<b>Completed By</b>	Date
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Minor Clean Awaiting Major Clean		Ste of Page 23
Major Clean	58-	0804623
Major Clean Approved		e 8 Ang 23
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(Include sign and date)		N/2 3269P1623

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CLEANING TAG/EQUIPMENT STATUS					

# **EQUIPMENT**

Equipment Name	IBC 350Kg
<b>Equipment Tag Number</b>	004/0

# **Cleaning Status:**

Type of clean	Completed By	Date
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Minor Clean Awaiting Major Clean	Jo7 Augis	
Major Clean	6	of Augus
Major Clean Approved	Sa	07 Ph a23
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Pharmaxis Master Data

4. August 2023 Page RowenaG

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**Production Order** 

Prod. Order No.

23/076

Status

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Spray Dried Mannitol Blend #20

Item No.

200037

SP No.

SP-504-09

Lot No.

M23-032

**Expected Quantity Output Bin Code** 

56,000 20-G1ACLEAN ROOM ST

Routing

Routing No.

SP-504

Operation No.

10

Туре

Work Center

No.

B1.018 Blending Room

Description Time Needed

30.24

HR

Gram

Material Requirements

item No.

SP No.

ltem

Expected Unit of

Quantity Measure Code

Consumed Quantity

Lot No.

Starting Date

Starting Time

**Ending Date** 

**Ending Time** 

Bin Code

200027

SP-503-06

Spray Dried Mannitol PSD-5-N

58,110 G

Output

**Gross Output** 

Gram

Samples

Gram

Gram

Net Output



Operator: RAJS 8atch No: M23-032 Blend Time: 00:10:00 05.08.2023 10:40:39

Speed: 15

Operator: RAJS Batch No: M23-032 Blend Time: 00:10:00 09.08.2023 10:40:39

Speed: 15